

The Method for Calculating the Steel Can Recycling Rate

Following is the method for calculating the steel can recycling rate.

Amount of Steel Can Consumption

Calculation Method

The weight of domestically produced steel cans shipped, weight of steel cans used for import/export of canned food and weight of steel cans imported as empty cans between January and December of 2017 were monitored based on the Ministry of Economy, Trade and Industry Statistics and "Japan Exports and Imports" from the Ministry of Finance, as well as the surveyed weight of steel cans.

Calculation Results: 451,319 ton (① + ② + ③ + ④)

- ① **Weight of domestically produced steel cans shipped : 337,699 tons**
 - Figures in tons from the Ministry of Economy, Trade and Industry Statistics were used for Beverage cans, food cans and general cans.
 - The weight of 18-liter cans is calculated by multiplying figures in tons from the Ministry of Economy, Trade and Industry Statistics by the (food) ratio announced by the National Federation of 18 Liter Cans Manufacturers Corporative Union.
- ② **The weight of steel cans used for exporting canned food : 1,539 tons**
 - Calculated based on "Japan Exports and Imports" from the Ministry of Finance.
- ③ **The weight of steel cans used for importing canned food : 111,801 tons**
 - Calculated based on "Japan Exports and Imports" from the Ministry of Finance. We assumed that the main types of cans used for manufacturing in Japan were used for food, tomatoes/vegetables and pet foods imported in "air-tight containers" (including not only cans but also other containers), and we estimated the number of cans and calculated the weight of containers by multiplying by the unit can weight.
 - Exported pet food cans: 14,615 tons (*Calculated based on the data from the Pet Food Manufacturers Association, Japan)
- ④ **Weight of steel cans imported as empty cans : 3,358 tons**
 - Figures in tons from "Japan Exports and Imports" from the Ministry of Finance.

Amount of steel can recycling

Calculation Method

- We assumed that 3 months elapses between the sale of steel can goods and the collection of the cans for recycling and we sent a survey form regarding usage amounts of scrap steel cans during the period from April 2017 to March 2018 to a total of 74 manufacturers including furnace manufacturers, blast furnace manufacturers, Pellet manufacturers, and casting manufacturers.
- In addition, we estimated, according to the survey data, the amount of steel cans for steelmaking raw materials recycled under the standard other than C Shredder through shredding process of iron scrap dealers across the country, and incorporated it into the subject calculation.
- We subtracted the weight of aluminum caps for beverage cans included in the scrap steel cans and foreign substances such as iron scraps except steel can from this total value.

Calculation Results: 421,748 ton (① - ② - ③)

- ① Weight of scrap steel cans used : 442,003 tons
- ② Weight of foreign substances such as aerosol cans, iron scrap included in ① above : 2,836 tons
- ③ Weight of aluminum lids for beverage containers included in ① above : 17,419 tons

The Steel Can Recycling Rate in FY2017

$$\frac{\text{Amount of steel can recycling (421,748 tons)}}{\text{Amount of Steel Can Consumption (451,319 tons)}} = 93.4\%$$

Distribution Diagram of Steel Makers (Electric Furnace & Blast Furnace) and Pellet Works

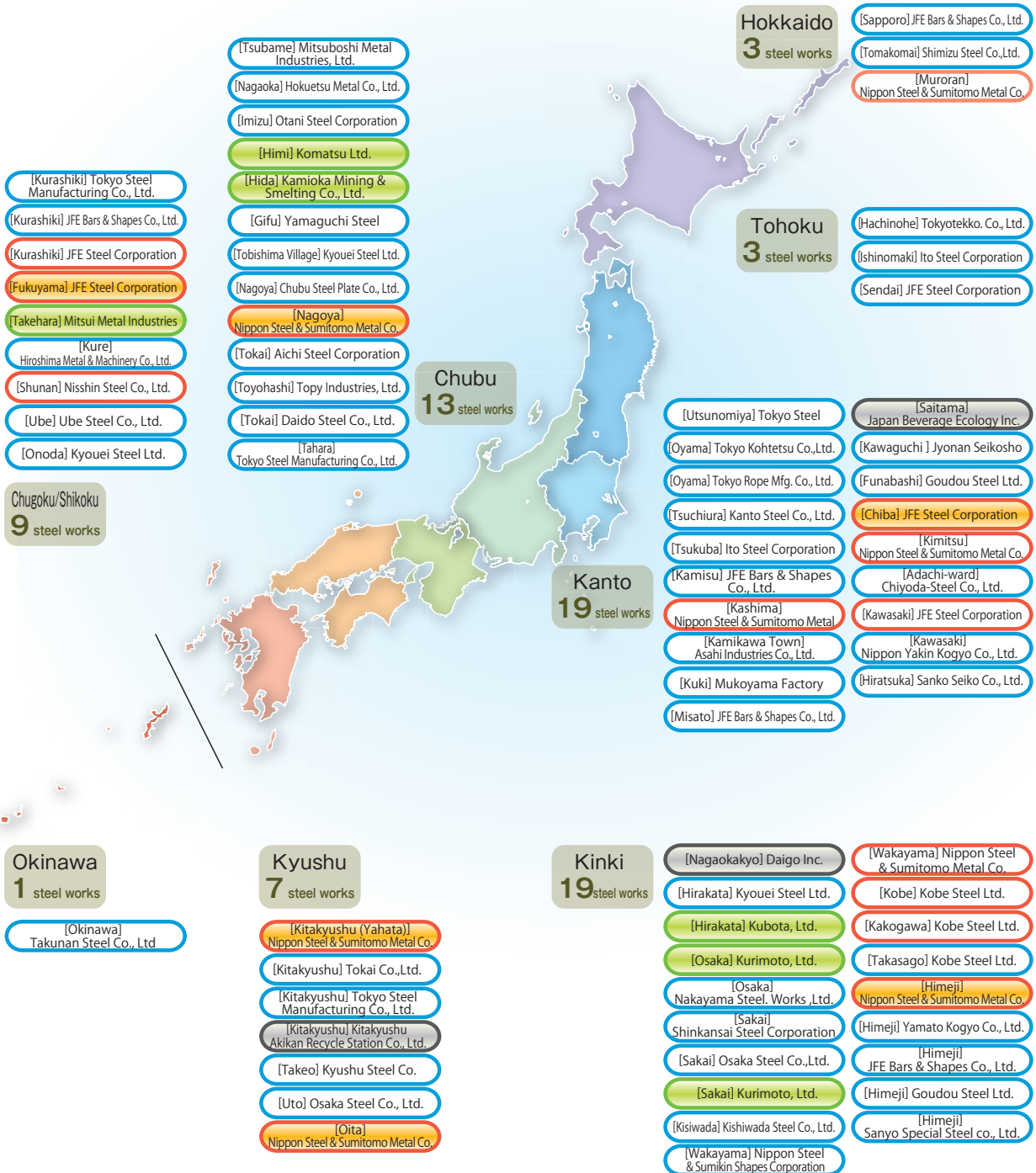
* The research conducted by
Japan Steel Can Recycling Association
(As of July 2018)

Total in Japan
74
Steel Works

- Blast furnace steel works ... 15
- Electric furnace steel works ... 50
- Casting works, etc. ... 6
- Pellet works 3
- Manufacturing plant of steel sheets steel for cans 6

■ Steel cans are recycled in most of these steel works and foundries.
■ Recycled products are produced in nearest plant in each region to recycle efficiently.

At 6 works (included number of 74 works), steel sheets for cans are produced to make steel cans.



Activities of the Japan Steel Can Recycling Association (October 2017 ~ September 2018)

■ Research

- April ~ September, 2018 : Survey of steel can recycling conditions

■ Exhibited at events on environments in nationwide. Performed promotion and PR for beautification and 3Rs.

- October 2017 : "TK Works Festival in Kudamatsu" in Yamaguchi
- November 2017 : "JFE West Japan Fair in Kurashiki" in Okayama
- November 2017 : "Tokai Autumn Festival 2016" in Aichi
- December 2017 : "EcoPro 2016" in Tokyo
- May 2018 : "JFE West Japan Fair in Fukuyama" in Hiroshima
- September 2018 : "Environment Festival for Children 2018" in Chuo-ku, Tokyo
- September 2018 : "Can Art Festival in Otaru" in Hokkaido



Eco-Products 2017

■ Practiced "Campaigns for Anti-Littering and Beautification"

- July 2018 in Kagoshima
- Performed 503 times at 360 sites in total 45 years from 1973 till September 2018



Practiced "Campaigns for Anti-Littering and Beautification" in Kagoshima

■ Performed "Excursion at Steel Plants"

- January 2018 : Taisho University visited "JFE Steel Corporation East Japan Works"
- June 2018 : Canned Press Club visited "JFE Steel Corporation East Japan Works"
- July 2018 : Keio Girls Senior High School visited "Nippon Steel & Sumitomo Metal Corporation Kimitsu Works"
- August 2018 : School teachers (elementary, junior, and high school) in urban area visited "JFE Steel Corporation East Japan Works"
- August 2018 : Pupils living in Chuo-ku visited "Nippon Steel & Sumitomo Metal Corporation Kimitsu Works"

■ Supported elementary and junior high schools for practicing environmental education

- January 2018 : Commended and Supported 52 elementary & junior high schools

■ Supported groups practicing group collection

- February 2018 : Commended and Supported 53 groups performing group collection of steel can

■ Published periodicals etc. and distributed to nationwide

- March 2018 : PR magazine "Steel Can Age vol.38"
- August 2018 : PR poster "many things from Steel cans"

■ Others

- October 2017 : Published "Annual Report on Steel Can Recycling 2017"
- October 2017 : Held "Press briefing" at Tekko Kaikan
- Practiced delivery sessions, lectures and invited for lecture (on demand)
- Practiced joint projects to promote 3Rs of recycling containers and packaging by the Liaison Committee of Associations Promoting 3Rs

Promoting efforts toward partnership among the actors for making recycling society